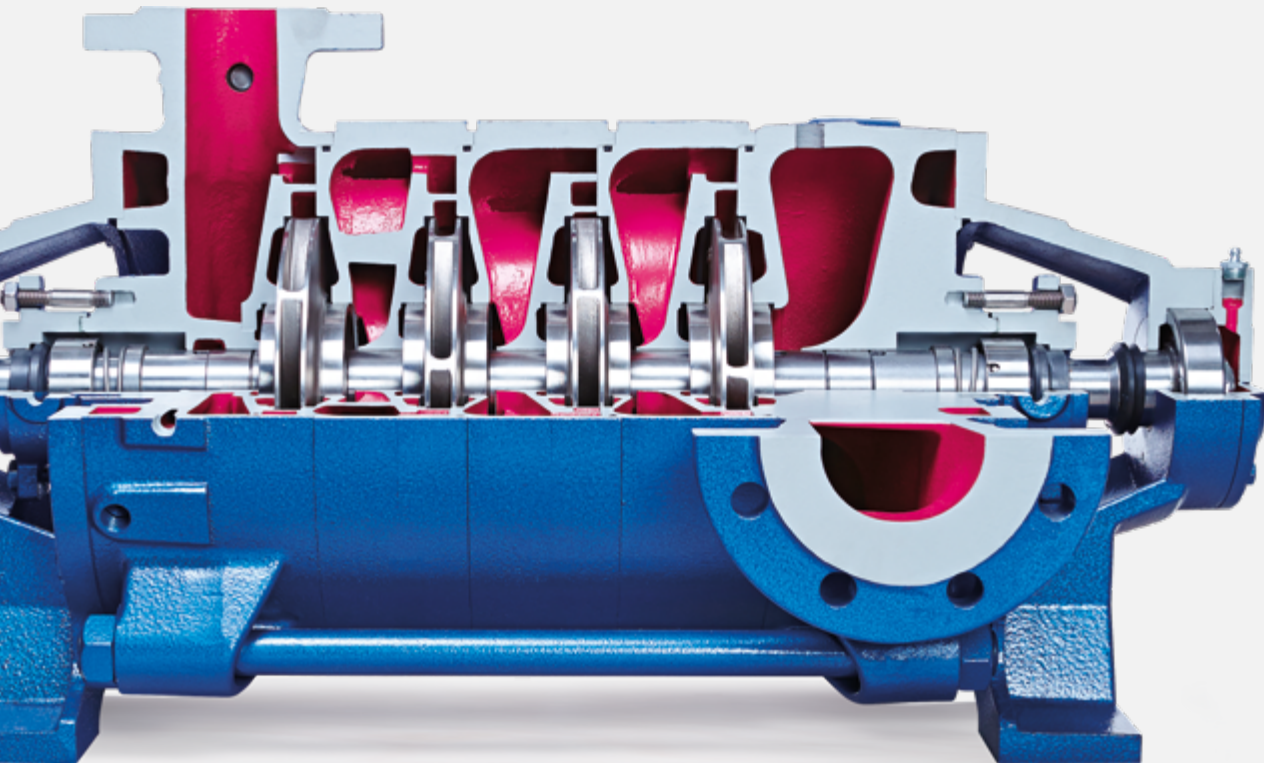


CENTRIFUGAL PUMPS

COMPLETE RANGE



FUTURE BASED ON TRADITION

When Mr. Johann Hartlage got self-employed on 1st May 1890, he could not even have guessed about his enterprise becoming a true success story. Until the end of the 1930's, and bearing the founder's name, the company grew from a small handicraft business to a machine and pump factory of a considerable size.

The company earned its good reputation by fabricating reliable OSNA piston pumps. Many of these pumps are still in operation today, some of them having been in continuous service for more than 80 years. Whoever comes across the name OSNA will certainly think of piston pumps immediately.

Having gone through some highs and lows during the past decades, the company has always been undergoing a constant process of development. Nowadays, it offers a wide selection of pump systems to suit many types of application. This choice comprises of piston pumps and centrifugal pumps, as well as submersible pumps, pressure boosting systems, equipment for water purification and filtering and the corresponding accessories. Apart from a typical standard product range, OSNA offers many individual solutions which will be tailor-made according to the customers' requirements.

The strong points of OSNA are the close contact to the customers and the dedicated analysis of their requirements. With the knowledge of the mostly long-time employees about their customers' demands, OSNA is always able to present an individual and custom-made solution.

Such solutions sometimes lead to a higher initial investment which will pay off during the total service life. Many long-term relations prove that this attitude works.

Optimized energy consumption in pump systems will remain a core subject in future, which includes an inevitable and constant demand to upgrade hydraulics, drives, motors and controlling equipment. On top of that, customers will increasingly ask OSNA to put in much more consultation effort when it comes to upgrading the energy efficiency of existing and new pump systems. Apart from being a statutory duty anyway, these efforts can lead to substantial energy savings.

About the Water Is Life Group:

With 130 employees and an annual turnover of approx. 46 million euros, the Water Is Life Group specialises in pumps, irrigation systems, piping solutions and the geothermal industry. With the mission to offer sustainable, economic and ecological solutions, the Water Is Life Group is a stable and growing company in the water in the field of water technology.



6 steps to effective
energy saving
SEE PAGE 23

ECODESIGN DIRECTIVE OF THE EU

The Ecodesign Directive 2009/125/EC creates a legal framework for the stipulation of environmentally appropriate design of “Energy Related Products” (ErP). It replaces directive 2005/32/EC dated 6 July 2005, the so-called “Ecodesign Directive For Energy Using Products”.

Numerous energy-related products were examined in order to stipulate minimum requirements. In this context, design criteria for environmentally appropriate design of centrifugal pumps for clean water have been determined in directive No. 2012/547/EU. As a consequence, manufacturers as well as distributors may only place products on the market which fulfil these requirements.

All OSNA products covered by this directive fulfil the requirements of Minimum Efficiency Index $\geq 0,40$ and will be marked ErP 2015.

ENERGY AUDIT

Apart from makers only, all Non-SMEs* will be obliged to implement measures to improve their energy efficiency. To detect potential energy savings and to initialize the corresponding measures, all Non-SMEs must carry out Energy Audits (acc. to DIN EN 16247) in accordance with directive 2012/27/EU, starting from 5 December 2015. OSNA will offer to support these enterprises by carrying out “Energy Checks” (acc. to VDMA specification 24262) in their pump systems.

* **Definition of Non-SME:**

Enterprises with more than 250 employees,
more than 50 M€ turnover or
total assets of more than 43 M€

LOW PRESSURE CENTRIFUGAL PUMPS

SKT / SKB / SKI

Non-selfpriming single-stage end suction low pressure centrifugal pump acc. to EN 733 in long coupled design (SKT), in block design (SKB) and in-line design (SKI)

For clean water, sea water, brines and alkaline liquids
in water supplying, dust extracting and spray-coating plants,
in cooling and revolving circulations



- high efficiency
- low-noise operation
- modular construction
- optimal adjusting to the operating point
- exchangeable shaft sleeves
- use of high grade material
- little maintenance necessary
- easy to service

SKT / SKB / SKI

LIQUIDS

Fresh water, drinking water, boiler feed water, raw water, sea and brackish water, hot water, condensate, fuels, soles, lyes, etc.

MATERIALS

Depending on the requirements of the liquids or the customers' requests, available in cast iron, nodular cast iron, bronze, cast steel or stainless steel

TECHNICAL DATA

● Capacity	SKT	up to 480 m ³ /h
	SKB	up to 480 m ³ /h
	SKI	up to 110 m ³ /h
● Head	SKT	up to 95 m
	SKB	up to 95 m
	SKI	up to 84 m
● Speed		up to 2.900 rpm
● Temperature		up to 90 °C (284 °F)
● Casing Pressure		up to 16 bar
● Shaft Sealing		Gland packing or mechanical seals*
● Lubrication		Antifriction bearings grease lubricated Slide bearings liquid lubricated
● Flange		Discharge branch: from DN 32 to DN 350 Suction flange: DIN 2533, PN 16 DIN 2532, PN 10 Discharge flange: DIN 2533, PN 16 DIN 2532, PN 10

* according to product profile

HIGH PRESSURE CENTRIFUGAL PUMPS

CVP

Non-selfpriming multistage high pressure centrifugal pump
in vertical design

For the pumping of clear and slightly contaminated liquids in:
pressure boosting systems, central heating, cold and hot water circulation,
water supply systems, power stations, filter units, fire extinguishing,
irrigation plants and general industry





A motor controller which consists of a motor and an integrated, fully programmable frequency controller is optionally available. This controller provides exact and quick adjustment to changing operating conditions.

- high efficiency
- low-noise operation
- modular construction
- 3 hydraulic sizes – 1 casing
- variable flange position
- little maintenance necessary
- easy to service

CVP

LIQUIDS

Fresh water, drinking water, boiler feed water, process water, sea and brackish water, hot water, condensate, lye, drilling emulsions and many more liquids which are free of aggressive components and do not corrode the materials of construction

MATERIALS

Impellers and shaft made of stainless steel, diffusers and wear plates made of Ryton, suction and discharge casing made of cast iron, shroud made of steel (optionally stainless steel). Other materials of construction can be selected according to requirements of the pumping medium.

TECHNICAL DATA

● Capacity	up to 15 m ³ /h (66 USGPM)
● Head	up to 200 m (655 ft)
● Speed	up to 3.500 rpm
● Temperature	up to 80 °C (100 °C), 176 °F (212 °F)
● Casing Pressure	up to 22 bar
● Shaft Sealing	Mechanical seal
● Lubrication	Friction bearing lubricated by pumping liquid
● Connections	Suction nozzle R 1½" Discharge nozzle R 1¼"
● Drive 50 Hz	IEC-standard 3-phase electric motor 400 V, insulation class F, protection IP 55
● Drive 60 Hz	IEC-standard 3-phase electric motor 460 V, insulation class F, protection IP 55
● Options for electric motors	<ul style="list-style-type: none"> • special voltage and/or frequency • PTC-resistors for operation with frequency transformer • integrated frequency transformer with PI-controller and sensor

HIGH PRESSURE CENTRIFUGAL PUMPS

VKI

Non-selfpriming multistage high pressure centrifugal pump
in vertical in-line design

For the pumping of clear and slightly contaminated liquids in:
pressure boosting systems, central heating, cold and hot water circulation,
water supply systems, power stations, filter units, fire extinguishing and irrigation plants





A motor controller which consists of a motor and an integrated, fully programmable frequency controller is optionally available. This controller provides exact and quick adjustment to changing operating conditions.

- high efficiency
- low-noise operation
- modular construction
- use of high grade material
- little maintenance necessary
- easy to service

VKI

LIQUIDS

Fresh water, drinking water, boiler feed water, process water, sea and brackish water, hot water, condensate, lye and many more liquids which are free of aggressive components and do not corrode the materials of construction (1.4301 / AISI 304)

MATERIALS

All pump parts in contact with the medium made of 1.4301 (AISI 304), 1.4401 (AISI 316) is optionally available

TECHNICAL DATA

● Capacity	up to 26 m ³ /h (115 USGPM)
● Head	up to 230 m (755 ft)
● Speed	up to 3.500 rpm
● Temperature	up to 90 °C (120 °C), 194 °F (248 °F)
● Casing Pressure	up to 25 bar
● Shaft Sealing	Standardized mechanical seal
● Lubrication	Friction bearing lubricated by pumping liquid
● Flange	DN 32 to DN 50 DIN 2534, PN 25
● Drive 50 Hz	IEC-standard 3-phase electric motor 400 V, insulation class F, protection IP 55
● Drive 60 Hz	IEC-standard 3-phase electric motor 460 V, insulation class F, protection IP 55
● Options for electric motors	<ul style="list-style-type: none"> • special voltage and/or frequency • PTC-resistors for operation with frequency transformer • integrated frequency transformer with PI-controller and sensor

HIGH PRESSURE CENTRIFUGAL PUMPS

IN-VB / IN-VC

Non-selfpriming multistage high pressure centrifugal pump
in vertical in-line design

For the pumping of clear and slightly contaminated liquids in:
pressure boosting systems, central heating, cold and hot water circulation,
water supply systems, power stations, filter units, fire extinguishing and irrigation plants





A motor controller which consists of a motor and an integrated, fully programmable frequency controller is optionally available. This controller provides exact and quick adjustment to changing operating conditions.

- high efficiency
- low-noise operation
- modular construction
- use of high grade material
- little maintenance necessary
- easy to service

IN-VB / IN-VC

LIQUIDS

Fresh water, drinking water, boiler feed water, process water, sea and brackish water, hot water, condensate, lye and many more liquids which are free of aggressive components and do not corrode the materials of construction.

MATERIALS

All pump parts in contact with the medium made of 1.4301, 1.4401 is optionally available.

TECHNICAL DATA

● Capacity	up to 160 m ³ /h (705 USGPM)
● Head	up to 250 m (850 ft)
● Speed	up to 3.500 rpm
● Temperature	up to 100 °C (212 °F)
● Casing Pressure	up to 25 bar
● Shaft Sealing	Mechanical seal*
● Lubrication	Friction bearing lubricated by pumping liquid
● Flange	R1" to R1 ½" oval DN 25 to DN 125 round DIN 2534, PN 25
● Drive 50 Hz	IEC-standard 3-phase electric motor 400 V, insulation class F, protection IP 55
● Drive 60 Hz	IEC-standard 3-phase electric motor 460 V, insulation class F, protection IP 55
● Options for electric motors	<ul style="list-style-type: none"> • special voltage and/or frequency • PTC-resistors for operation with frequency transformer • integrated frequency transformer with PI-controller and sensor

* according to product profile

PRESSURE BOOSTING SYSTEM

DEA

Pressure boosting system with vertical centrifugal pumps

For the pumping of clean and cold water for pressure boosting in residential buildings, industrial operations, carwash and municipal water supply





DEA

System with 1 to 6 pumps with frequency controller for each pump, installed in a control panel (on request: integrated frequency controller on each pump)

Systems with other pump types and/or with other construction features are available on request, according to your individual specifications

Pumps and control panel are mounted on a stainless steel frame with vibration absorbing feet. Each pump is equipped with a ball valve or butterfly valve on the suction side and with a check valve on the discharge side. Fittings as well as suction and discharge pipes are made of stainless steel. The expansion vessel with approval for drinking water is made of lacquered steel, the flow assembly is made of red bronze. Special constructions are available.

TECHNICAL DATA

● Performance data

DEA 1

- Q max. 20 m³/h
- p max. 10 bar

● Performance data

DEA 2-6

- Q max. 600 m³/h
- p max. 40 bar

● Electric equipment

Multifunctional frequency controller with PI-controller for exact and quick functional adjustment to changing operating conditions. The actual values can be read out from a clear text display, the desired values can be adjusted by means of a keyboard. All pumps in the system are connected to the controller.



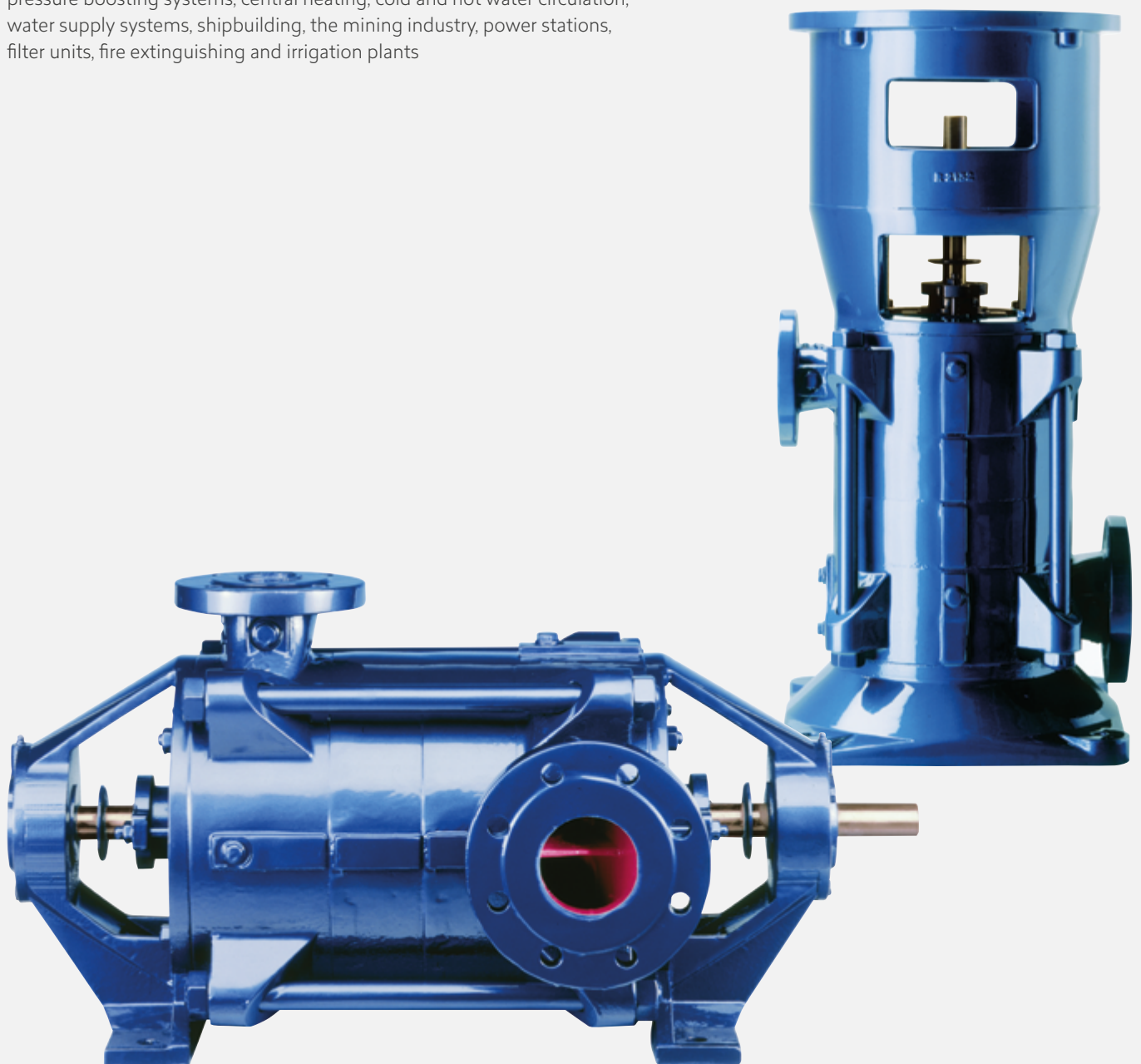
- fully programmable system
- Zero-value cut-off
- monitoring of actual values
- auto-start function
- leakage control
- 24 h-short start operation
- operating hour counter
- line filter C 1
- alternating pump operation (DEA 2-6)

HIGH PRESSURE CENTRIFUGAL PUMPS

NMH / NMV

Non-selfpriming multistage high pressure centrifugal pump
in horizontal (NMH) and vertical (NMV) design

For the pumping of clear and slightly contaminated liquids in:
pressure boosting systems, central heating, cold and hot water circulation,
water supply systems, shipbuilding, the mining industry, power stations,
filter units, fire extinguishing and irrigation plants





A motor controller which consists of a motor and an integrated, fully programmable frequency controller is optionally available. This controller provides exact and quick adjustment to changing operating conditions.

- high efficiency
- low-noise operation
- modular construction
- optimal adjusting to the operating point
- exchangeable shaft sleeves
- use of high grade material
- little maintenance necessary
- easy to service
- ATEX conformity

NMH / NMV

LIQUIDS

Fresh water, drinking water, boiler feed water, process water, sea and brackish water, hot water, condensate, lyes, etc

MATERIALS

Depending on the requirements of the liquids or the customers' requests, available in cast iron, stainless steel, bronze

TECHNICAL DATA

● Capacity	up to 220 m ³ /h (970 USGPM)
● Head	up to 400 m (1312 ft)
● Speed	up to 3.500 rpm
● Temperature	up to 140 °C (284 °F)
● Casing Pressure	up to 40 bar
● Shaft Sealing	Gland packing or mechanical seals*
● Lubrication	Antifriction bearings grease lubricated Slide bearings liquid lubricated
● Flange	Discharge branch: from DN 32 to DN 80 Suction flange: DIN 2535, PN 40 Discharge flange: DIN 2535, PN 40

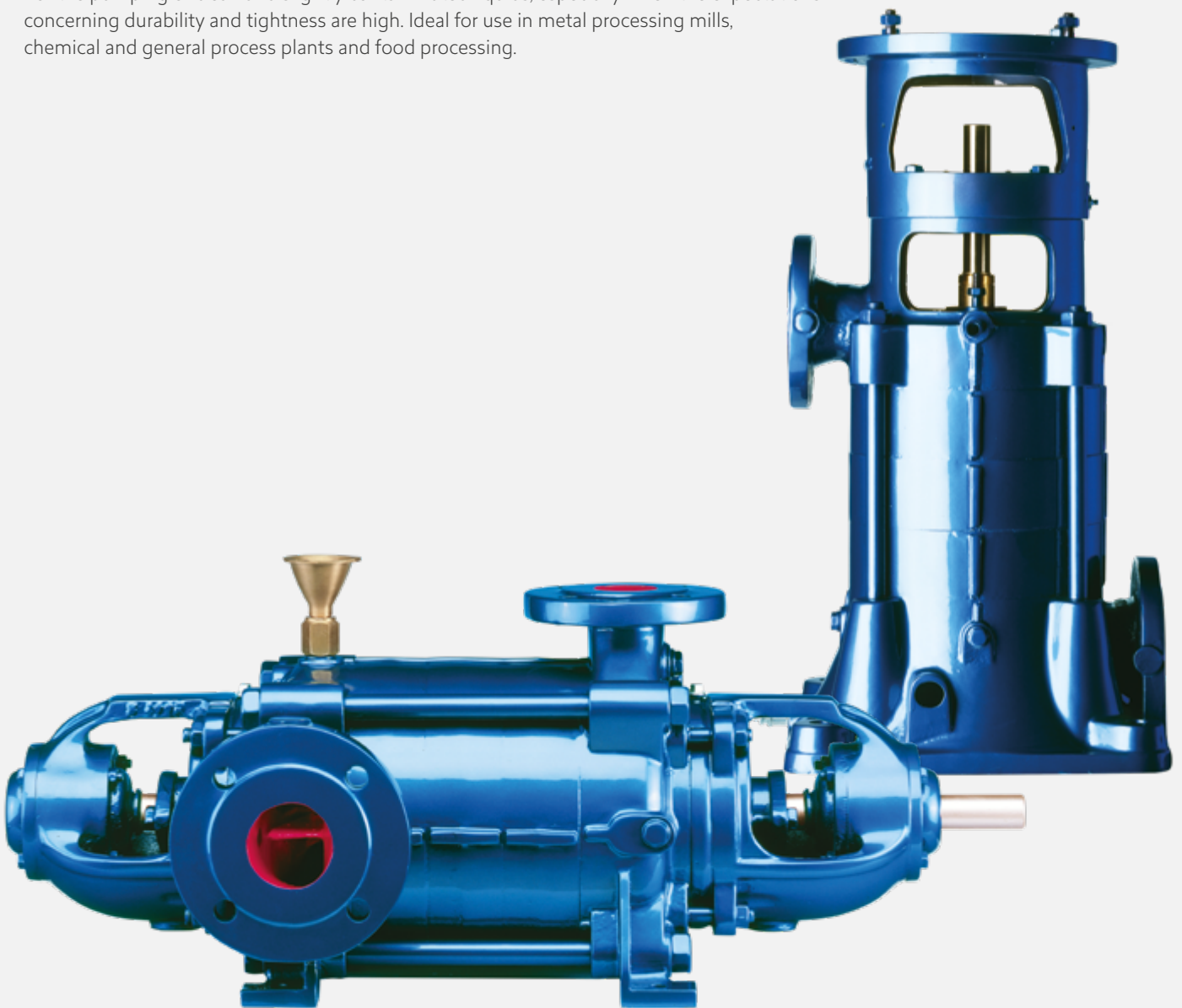
* according to product profile

HIGH PRESSURE CENTRIFUGAL PUMPS

GH(S) / GV(S)

Multistage high pressure centrifugal pump in horizontal (GH) or vertical (GV) construction, for non-selfpriming or selfpriming (S) operation

For the pumping of clean and slightly contaminated liquids, especially when the expectations concerning durability and tightness are high. Ideal for use in metal processing mills, chemical and general process plants and food processing.



- high efficiency
- low-noise operation
- amply dimensioned walls and chambers
- wide choice of special materials of construction
- various individual sealing options
- adaptability to many different operating conditions

GH(S) / GV(S)

LIQUIDS

Chemically and – to some extent – physically aggressive and abrasive liquids with a requirement for special materials and individual sealing methods.

MATERIALS

Special material according to individual requirements, e. g. Duplex, Super-Duplex or other stainless steel types or alloys

TECHNICAL DATA

● Capacity	up to 500 m ³ /h (2.200 USGPM)
● Head	up to 400 m (1.312 ft)
● Speed	up to 3.500 rpm
● Temperature	up to 160 °C (320 °F)
● Casing Pressure	up to 40 bar
● Shaft Sealing	Cooled or uncooled gland packing, single or double mechanical seals, cartridge seals as well as choice of accessories and peripheral arrangements.*
● Lubrication	Antifriction bearings grease or oil lubricated Friction bearing lubricated by pumping liquid
● Flange	Discharge branch: from DN 32 to DN 150 Suction flange: PN 16 to PN 40 Discharge flange: PN 16 to PN 40 BS and ANSI flange is also available

* according to product profile

VERTICAL IMMERSED PUMPS

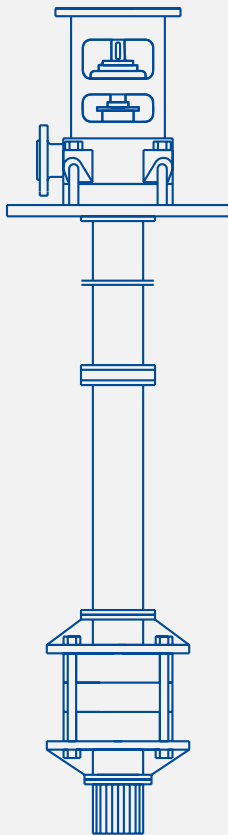
NMVN / GVN / SVN / SKVN

Vertical immersed pumps for installation into a tank

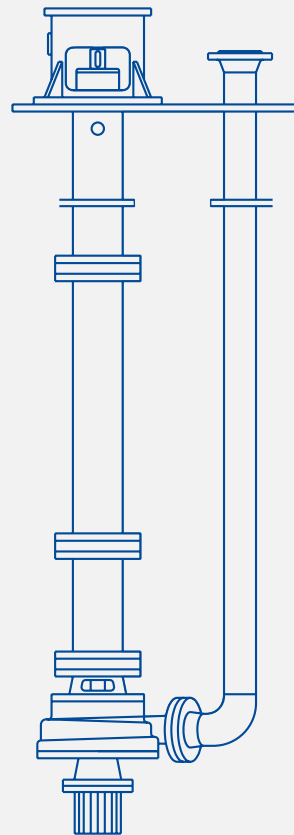
Wherever a conventional submerged pump is not desired or may not be used due to design reasons (e.g. high temperature of the medium).

The hydraulic elements originate from our programme of horizontal centrifugal pumps. The pumps will be mounted on a tank using a supporting plate, constructed as tank cover. The supporting plate can also be constructed as gas-tight round flange according to DIN, ANSI or other standards. Driver and shaft seal of the pump are located above the tank. The pump part is immersed into the tank and thereby into the medium. A line shaft pipe connects the pump to the cover plate.

This line shaft pipe can consist of either one or several segments, being constructed with intermediate pipes and shafts, bearings and shaft couplings. When using the hydraulic part of an end suction pump, discharge pipe and line shaft pipe are separate components. In multistage pumps, the line shaft pipe also serves as discharge pipe.



Multistage high pressure pump for clean water:
Q max. 500 m³/h, H max. 400 m



Low pressure pump for clean or waste water:
Q max. 600 m³/h, H max. 90 m



Multistage high pressure pump constructed as barrel-type pump:
 Q max. 400 m³/h, H max. 400 m

NMVN / GVN / SVN / SKVN

LIQUIDS

Clean water, boiler feeding water, condensate and cooling water (NMVN & GVN); Clean water or waste water in a low pressure range (SVN & SKVN)

MATERIALS

As required according to the pumping medium, such as cast iron, cast steel or cast stainless steel. Special materials on request.

TECHNICAL DATA

- **Performance data**

The maximum pumping parameters such as flow capacity and head depend on the pump construction, operating speed, immersion depth, etc. Please send us your request in case you wish to know more. You will receive our quotation of an appropriately selected pump.

- **Shaft Sealing**

As required by the customer or according to the pumping medium with gland packing or mechanical seal. The pumping medium allowing, a shaft seal may be omitted completely if line shaft and discharge pipe are separated.

- **Lubrication**

Friction bearings with pumping medium, with grease from automatic grease pump or with fresh water. The antifriction bearing is lubricated with grease or oil.

- **Special constructions**

Many of the pumps already delivered have been realized following our customers' requests and requirements concerning material and special constructions.

SUBMERSIBLE PUMPS

UP-B

Multistage submersible pumps made of stainless steel, for wells from 4" diameter

Delivery of well water from deep wells for water supply to drinking water and utility water appliances in private, industrial and municipal facilities.





Electronic controller type Classic 400A, control and protection of direct starting single pumps up to 11 A at 400 V. The control box is equipped with a digital display to communicate its operating condition. Automatic or manual operation via pressure switch is available.

- high efficiency
- low operating cost
- high quality materials
- low maintenance cost
- long service life
- modular construction

UP-B

LIQUIDS

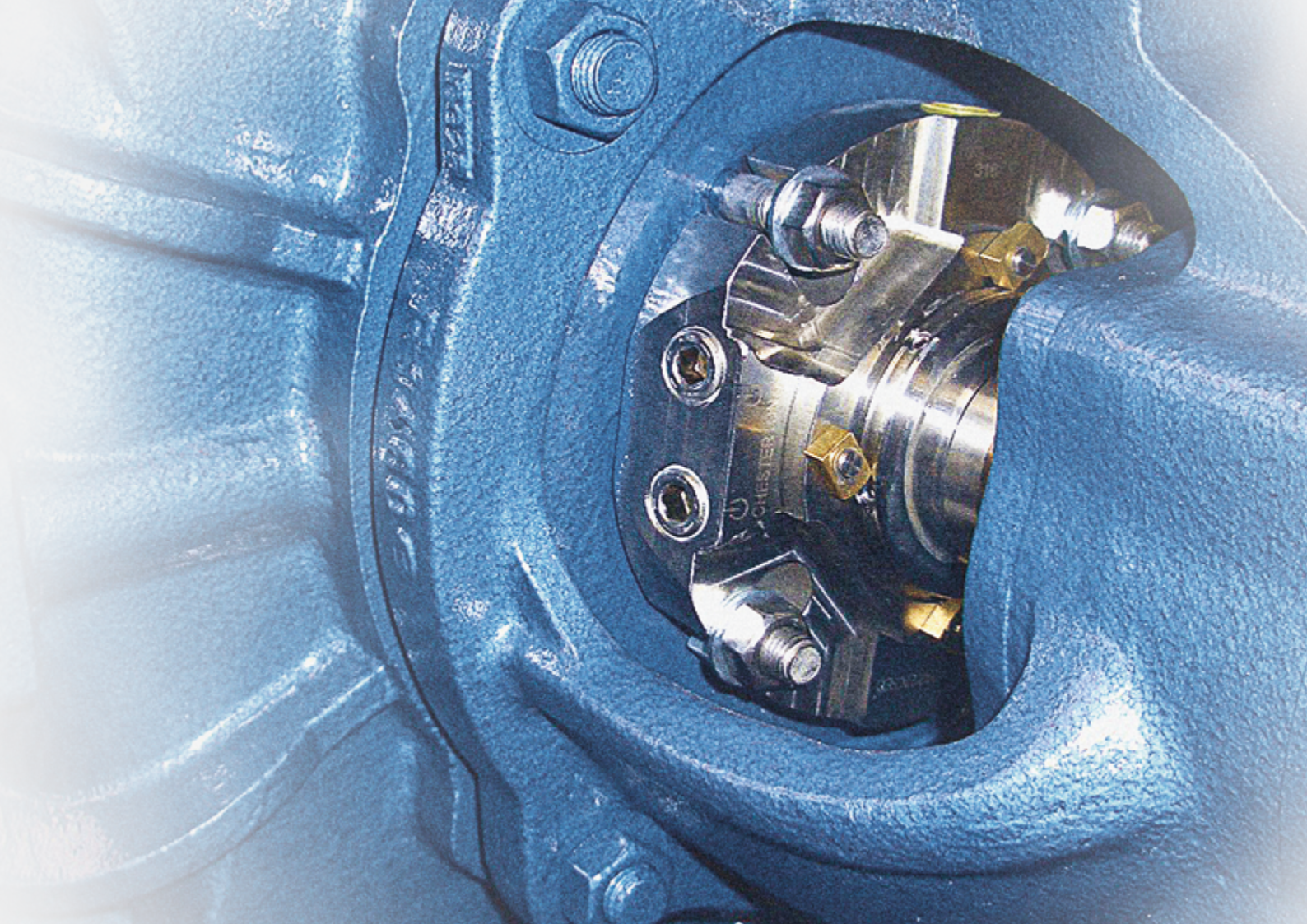
Well water, fresh water, drinking water and utility water with solid particles up to max. 50 g/m³. The liquids to be delivered may not be aggressive to the pump's materials of construction.

MATERIALS

All components in contact with the medium made of chromium steel type 1.4301 (AISI 304) – optionally available made of 1.4401 (AISI 316).

TECHNICAL DATA

- **Capacity** up to 18 m³/h
- **Head** up to 280 m
- **Motor speed** bis 2.850 min⁻¹
- **Medium temperature** up to 40 °C
- **Lubrication** friction bearings
by pumping liquid
- **Connections** internal thread
IG 1 ¼"–2"
- **Driver 50 Hz** 3-phase motor 400 Volt,
insulation B,
protection IP 68, direct start
- **Scope of supply**
Pump with 3-phase motor Type Franklin, according to NEMA standard with 2.5 m power cable. Longer cable in standard dimensions up to 50 m length available from stock. Longer cable is available on request
- **Available Accessories**
Control panels, suction shrouds, pressure shrouds, stainless steel rope, aeration valves, etc.
- **Available motor options**
 - Single phase motor 230 V with permanent capacitor and overcurrent protection, wired in a control box



MORE ENERGY EFFICIENCY BY OSNA-PUMPEN

DID YOU KNOW THAT ...

- pump applications in Germany consume approx. 65 TWh electricity per year (equal to 11 % of gross electricity output)?

- electric motors account for 64% of the total electric consumption, and 30% thereof are consumed by pumps (Fraunhofer Institute)?

- optimizing all pump systems installed in Germany would add up to potential energy savings of 15.000 million KWh per year (applicable equivalents would be 10 million tonnes CO₂ or potential savings of EURO 1200 million at 8 Eurocent per KWh)?

- possible energy savings in pumps and pump systems could reach 30% (or even significantly more some cases)?

Pumps belong to the most significant energy consumers in industrial processes. In order to deduce their true potential savings, detailed examinations focused on energetic aspects must be undertaken on pumps and motors as well as the entire pump system.

If you want to pump efficiently and energy-saving, you must optimize the entire system – motor, transmission, pump, pipes and auxiliary equipment. We support you with our 6 steps to effective energy saving!

OUR 6 STEPS TO EFFECTIVE ENERGY SAVING

1

Optimal selection of an appropriate pump, suitably sized for the individual application, using a state-of-the-art, computerized pump selection programme.

2

Optimally designed impellers and pump casings, smooth casting surfaces (partially due to investment casting) ensure high hydraulic efficiency of our pumps. We can equip the pumps optionally with wear rings made of metallic or non-metallic material to reduce the efficiency loss which usually occurs in pumps made of cast stainless steel.

3

Machining of the impeller vane diameters to attain exactly the data requested by the customer – potential energy saving of 10 %.

4

For even more potential energy saving, we deliver our pumps with electric motors according to IE 4 super premium efficiency ratings on request, as an upgrade on top of the industrial standard IE 2 and IE 3 (increased or premium efficiency).

5

Use of variable frequency drive motors for applications with changing duty points – potential of energy saving of up to 60% is realistic.

6

Together with our customers we carry out “energy checks” at existing pump systems to deduce potential energy savings.

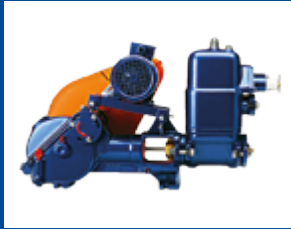


Wear Rings
non-metallic



Wear Rings
metallic

OUR PRODUCTS



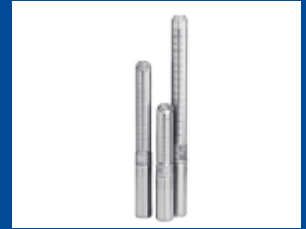
PISTON PUMPS



**LOW PRESSURE
CENTRIFUGAL PUMPS**



**HIGH PRESSURE
CENTRIFUGAL PUMPS**



SUBMERSIBLE PUMPS



**PRESSURE BOOSTING
SYSTEMS**



CONTROLLER



DRIVE CONTROLLER



ELECTRIC MOTORS



**WATER TREATMENT
PLANTS**



**WATER TREATMENT
UNITS**



WATER SOFTENER



**WATER DISINFECTION
PLANTS**



SPARE PARTS



GEAR OIL